

Hammer Performance

355 McGhee Road
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

Estimate

Date	Estimate #
7/20/2025	14088

Name / Address

				Project
Item	Description	Qty	Rate	Total
	1998-2003 XL883 Basic 1275 Conversion With Ignition			
XL/Buell 1275 Ki...				
3.596 Silver 86-...	Silver 3.596 Cylinder, 86-03	2	157.525	315.05T
HP 3600 XLRD1...	HP 3600 XLRDFS 3.600 10-1 Sportster Reverse Dome Piston 86-Present XLH883, Full Skirt, Thermal Barrier Coating	2	207.50	415.00T
C10096-3625	Cometic 91-03 Top End Gasket Kit .030 3.625 Head Gasket	1	124.95	124.95T
Cylinder Honing	Hone cylinder (each)	2	45.00	90.00
	XL/Buell 1275 kit, Silver, 86-03			945.00
	The above engine kit has silver small fin cylinders included (correct fin style for 86-03 bikes). The cylinders are also available in straight black (same price) or black with highlighted fins (\$50 additional). The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$750			
Ring Gap and Pi...	Gap Rings and Assemble Pistons and Rings into Cylinders	1	50.00	50.00
			Subtotal	
			Sales Tax (0.0%)	
			Total	

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	This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end.			
2101-0027	Dyna 2000I PC Programmable Ignition Module While not strictly necessary on a basic conversion like this, this ignition module will let you get the most out of the engine kit. With it, you can select an appropriate ignition curve for your bike, for maximum power while avoiding detonation. Static time it per the instructions, set it on curve 4, and it'll be perfect. If you choose to retain your stock ignition, you can make it work by backing down the timing per the kit tuning instructions, however, the curve won't be optimal for the engine kit.	1	269.72	269.72T
DS289326	185 CV Main Jet, 5 pack	0.2	29.75	5.95T
DS289318	45 Pilot CV/ Keihin Carb, 5 pack	0.2	29.75	5.95T
27794-08	10R12X Spark Plug	2	9.95	19.90T
Shipping and Ha...	Shipping TBD		0.00	0.00
			Subtotal	\$1,296.52
			Sales Tax (0.0%)	\$0.00
			Total	\$1,296.52