

Hammer Performance

355 McGhee Road
Sandpoint, ID. 83864

Phone # (208)696-1250

<http://www.hammerperf.com>

Estimate

Date	Estimate #
7/20/2025	14087

Name / Address

				Project
Item	Description	Qty	Rate	Total
	1986-1987 XL883 Basic 1275 Conversion, with ignition			
XL/Buell 1275 Ki...				
3.596 Silver 86-...	Silver 3.596 Cylinder, 86-03	2	157.525	315.05T
HP 3600 XLRD1...	HP 3600 XLRDFS 3.600 10-1 Sportster Reverse Dome Piston 86-Present XLH883, Full Skirt, Thermal Barrier Coating	2	207.50	415.00T
C9907-3625	Cometic 1986-90 Top End Gasket Kit, .030 3.625 Head/.020 Base	1	124.95	124.95T
Cylinder Honing	Hone cylinder (each)	2	45.00	90.00
	XL/Buell 1275 kit, Silver, 86-03			945.00
	The above engine kit has silver small fin cylinders included (correct fin style for 86-03 bikes). The cylinders are also available in straight black (same price) or black with highlighted fins (\$50 additional). The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$850			
Ring Gap and Pi...	Gap Rings and Assemble Pistons and Rings into Cylinders	1	50.00	50.00
			Subtotal	
			Sales Tax (0.0%)	
			Total	

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	This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end.			
2101-0027	Dyna 2000I PC Programmable Ignition Module While not strictly necessary on a basic conversion like this, this ignition module will let you get the most out of the engine kit. With it, you can select an appropriate ignition curve for your bike, for maximum power while avoiding detonation. Static time it per the instructions, set it on curve 4, and it'll be perfect. If you choose to retain your stock ignition, you can make it work by backing down the timing per the kit tuning instructions, however, the curve won't be optimal for the engine kit.	1	269.72	269.72T
35-0358	1.70mm main jet for Keihin butterfly carb, 86-87 XL	1	11.66	11.66T
27794-08	10R12X Spark Plug These are the spark plugs we specify for the engine kit	2	9.95	19.90T
Shipping and Ha...	Shipping and Handling TBD		0.00	0.00T
This estimate represents a proposal by HAMMER PERFORMANCE. Please verify all items are correct before proceeding with your order.		Subtotal \$1,296.28		
		Sales Tax (0.0%) \$0.00		
		Total \$1,296.28		