

Hammer Performance

355 McGhee Road
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

Estimate

Date	Estimate #
8/4/2025	14129

Name / Address

				Project
Item	Description	Qty	Rate	Total
	2014-2022 XL883 Basic 1250 Conversion			
XL/Buell 1250 ki...				
3.563 Black 04-...	Black 3.563 Cylinder, 04 - Later XL/ Buell	2	157.525	315.05T
HP 3563 XL RD...	HP 3563 XL RD10FS 3.563 10-1 Sportster Reverse Dome Piston, Full Skirt, 86-Present XLH883 - RING PACK #2896	2	207.50	415.00T
Cylinder Honing	Hone cylinder (each)	2	45.00	90.00
C10094	Cometic 07-up top end gasket kit with .030 3.600 head gasket	1	124.95	124.95T
	XL/ Buell 1250 kit, Black, 04- Later XL/ Buell			945.00
	The above engine kit has black big fin cylinders included (correct fin style for 2004-up bikes). The cylinders are also available in silver (same price) or black with highlighted fins (\$50 additional). The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$875			
Ring Gap and Pi...	Gap Rings and Assemble Pistons and Rings into Cylinders	1	50.00	50.00
			Subtotal	
			Sales Tax (0.0%)	
			Total	

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	This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end.			
BTX-11	Energy One Extra Plate Clutch Kit, 1991 - Later Sportster, with 15% Stronger Diaphragm Spring	1	209.95	209.95T
DS197026	Clutch Compression Tool, Motion Pro, 90-97 Big Twin and 91+ XL	1	71.99	71.99T
	This is the complete clutch upgrade package, which not only upgrades the 883's weak clutch spring to handle the conversion, but also replaces the entire clutch pack and eliminates the embedded compensator plate that is so prone to failure.			
CY34955-04FM	Cyco 2004-up sportster primary gasket This is a high quality rubber-coated steel primary gasket	1	21.00	21.00T
1020-2325	Dynojet Powervision PV2B, Black Series, Delphi models, CAN bus version, 11+ Softail, 12+ Dyna, 14+ Touring, 14+ Sportster This is the best tuner available for EFI Harley Davidsons	1	609.99	609.99T
27794-08	10R12X Spark Plug	2	9.95	19.90T
			Subtotal	
			Sales Tax (0.0%)	
			Total	

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	These are the spark plugs we specify for use with the engine kit				
Shipping and Ha...	Shipping and Handling TBD		0.00	0.00	
This estimate represents a proposal by HAMMER PERFORMANCE. Please verify all items are correct before proceeding with your order.					
Subtotal				\$1,927.83	
Sales Tax (0.0%)				\$0.00	
Total				\$1,927.83	